

## ALFRA ROTABEST® - HSS-Co-Eco Cutters with Weldon Shank 19.0mm



- With Weldon Shank 19.0 mm, 2 clamping surfaces
- Available in cutting depths of 30mm, 35mm, 50mm, 75mm and 110mm
- Available in cutting diameters from 12mm to 60mm
- Internal bore: 6.35mm
- Steel quality: Special high-capacity speed steel, cobalt
- Ground section: High performance tothing with pre-cutter and post cutter

High cutting performance tothing with  
1. Pre-cutter  
2. Post-cutter

## ALFRA ROTABEST® - TCT Cutters with Weldon Shank 19.0mm



- With Weldon Shank 19.0mm
- Internal bore:  $\varnothing$  14-17mm = 6.35mm,  $\varnothing$  18-50mm = 8.0mm
- Perfectly suitable for wear intensive applications
- Available in cutting depths of 35mm and 50mm
- Available in cutting diameter from 14mm to 100mm

ALFRA "Chip-breaker system"  
1. Pre-cutter  
2. Middle-cutter  
3. Post-cutter

Ejector Pin (mm)	2890A	2890B	2890C	2890D	2891A	2892A	2892B	2892C
Dimension $\varnothing$	6.35 x 77	6.35 x 87	6.35 x 102	6.35 x 130	7.98 x 130	8 x 87	8 x 102	8 x 160
HSS Cutter $\varnothing$	12 - 60	12 - 40	12-60					20 - 50
HSS Cutting Depth	25	35	50					110
TCT Cutter $\varnothing$		12 - 17	12 - 17	14 - 17	18 - 100	18 - 100	18 - 100	18 - 100
TCT Cutting Depth		35	50	75	75	35	50	110

Ejector Pins



## ACCESSORIES

Description	Product No.	RB 35SP	RB 50SP	40 RL-E	60 RL-E	100 RL-E
Drill Chuck with weldon shank for twist drills $\varnothing$ 1-13mm	2822	■				
Quick-clamp chuck with Morse taper 2 & 3 for twist drills $\varnothing$ 1-16mm	MT-2(2820) MT-3(2821)		■	■	■	■
Tool Holder AMK-2 - Morse Taper 2 for $\varnothing$ 12-60mm	2808			■		
Tool Holder AMK-3 - Morse Taper 3 for $\varnothing$ 12-60mm.	2809				■	■
Tool Holder - Morse Taper 3 for $\varnothing$ 61mm and above	2810				■	■
Tool Holder - Morse Taper 3 for $\varnothing$ 12-50mm, Cutting depth 110mm	2810L				■	■
Quick change tapping adaptor MT-2 for Tap Collets M4-M14	(Optional) 2818			■		
Quick change tapping adaptor MT-3 for Tap Collets M6-M30	(Optional) 2819				■	■



Quick Change Tapping Adaptor



Individual Tap Collet Size

■ Suitable for      ■ Optional: Do not come with the Tool

